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003520

D044-662-011
Job Sheet 188644



Part No: D044-662-011

Job Qty: 1 pcs

Part Name: R44 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/18/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM IPP Rev:D As per ECN 932 & 862 06-07-28 JLM

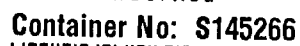
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	1/18/19	1/18/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		JAN 16 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Fy014



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Part: D044-662-011

Job No: 188644

Serial No/Batch: S145266

Revision:

Inspector:

Exp Date:

Revision:
Inspector:
Exp Date:
Instructions: TC STC SH02-8 Issue 2, FAA STC SR01490NY 07/07/27, EASA :

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
110 QC 4	1 pcs	1/18/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
120 Packaging 3-1 - Stock - B4B	1 pcs	1/18/19	0.00 0.00		QC 4 - 46	DAS
					Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
125 DC - 1 - B4B	1 pcs	1/18/19	0.00 0.00		DC - 1 - B4B	DAS
					DC - 2 - B4B	21 JAN 16 2019
130 QC 21 - FG	1 pcs	1/18/19	0.00 0.00		QC 21 - FG - 21	DAS
Part Op 105 - (Pick Kit) Descriptions: 110 - (QC4- 100% Inspect kits for completeness) 120 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D044-662-011 LOCATION: FG014 125 - (Document Control) Photocopy bluefile & type labels per PPPD044-662-011 CHG004 130 - (QC21- Final Inspection - Work Order Release)						21 JAN 16 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5114891
AN4-15A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5133123
D2529	Washer	8 pcs (8 ea)	105-Packaging 1 - Pick Kit	5033981
D3075-1	Bearpaw (Foot Print Only)	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5067592
D3556-1	R44 Bearpaw Clamp	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5084533-
D3601-1	Radius Block	8 pcs (8 ea)	105-Packaging 1 - Pick Kit	5129644
D4953-1	Cushion	4 pcs (4 ea)	105-Packaging 1 - Pick Kit	5153209
MS21042L4	Nut	8 Ea (8 ea)	105-Packaging 1 - Pick Kit	5129970
NAS1149D0463J	Washer	8 Ea (8 ea)	105-Packaging 1 - Pick Kit	5135804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-14A	4	618	0
	AN4-15A	4	476	0
	D2529	8	624	0
	D3075-1	2	2	0
	D3556-1	4	32	0
	D3601-1	8	162	0
	D4953-1	4	263	0
	MS21042L4	8	1,978	0
	NAS1149D0463J	8	2,925	0

Part Specifications

Specifications could not be found.

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.1 in 3.25 m	589 in-lb 6.8 m-kg
D044-662-013 Bearpaw Installation	6.2 lb 2.81 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	129.1 in 3.28 m	800 in-lb 9.2 m-kg
D044-662-041 Wearplate Kit (installed on D044-662-011/-013 Bearpaw Kit)*	1.6 lb 0.73 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.3 in 3.26 m	205 in-lb 2.4 m-kg

*D044-662-041 weight and balance should be added to D044-662-011/-013 kits

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
4	4		D4953-1	Cushion (Replaces D2182B045 Cushion)
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		NAS1149D0463J	Washer (Replaces AN960JD416 Washer)
8	8	4	MS21042L4	Nut (or MS21042-4)

REFERENCE ONLY

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Revision: **E**

Date: 15.03.20